# **Panasonic** No.: C-SB263H8C-00-GGS-0 **APPROVAL SHEET** SPECIFICATIONS OF HERMETIC SCROLL COMPRESSOR CODE 809 832 88 MODEL C-SB263H8C DATE PAGE **REVISION DETAILS CLIENT SIGNED** NO. PAPCDL SIGNED **REVISION RECORD** USER: **MANUFACTURER:** Panasonic Appliances Compressor (Dalian) Co., Ltd. PURCHASING TECHNICAL LEADER APPROVED CHECKED SUBMITTED MANAGER MANAGER

Model:

C-SB263H8C

C-SB263H8C-00-GGS-0

File No:

Section 1. General Specifications

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	Content	Unit	Specification	
Compressor Mode	Compressor Model (Code)		C-SB263H8C (809 832 88)	
Туре		_	Hermetic Scroll Compressor	
Application		_	High Back Pressure	
Evap. Temp. Ran	ge	°C (°F)	-15~12 (5~54)	
Compressor Cool	ing Type	—	Natural Cooling	
	Phase	_	3	
Power Source	Rated Voltage	V	380-415/440-460	
	Rated Frequency	Hz	50/60	
Voltage Range		V	342~456/396~506	
Weight (Including Oil)		kg (lb)	36.5(80.5)	
Refrigerant		_	R22	
Oil Type		_	Mineral Oil(SAY56T or Equivalent)	
Oil Charge		ml (fl oz)	1700 (57.5)	
Displacement		cm <sup>3</sup> (in <sup>3</sup> ) /rev	51.8(3.16)	
	Motor Type	—	3-PH Induction Motor	
	Number of Poles	—	2	
	Electrical Insulation	Class	E	
Motor	Nominal Revolution	min <sup>-1</sup>	—	
WOLOI	Locked Rotor Ampere	A	42/44	
			U-V 3.117	
	Winding Resistance [at 25°C (77°F)]	Ω	U-W 3.117	
			V-W 2.966	
Connection Tube	Suction Line (O.D.)	mm (in)	22.2 (0.875)	
	Discharge Line (O.D.)	mm (in)	12.7 (0.500)	
Compressor Surfa	ace Paint	_	Black Paint	

Notes

1 Voltage range is applied at standard rating conditions.

2 Motor specifications in the table are the average values for your reference.

3 (): All units with parentheses are reference values.

Expiration of Specification

Expiration of this specification shall be effected until issuing a notice with indication of the expiration date from the issued date. In case of improvement or elimination of this specification, it shall be handled by the revision record based on agreement between both sides.

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# Section 2. Performance Warranty

#### 2.1 Performance

Power Source (3PH)	Hz	50	60	Remark
	V	380	440	
Capacity	W	9,150	11,200	±5%
Сараску	(BTU/hr)	31,220	38,214	reference
Input Power	W	2,950	3,500	±5%
Current	А	5.46	5.47	±5%
Standard Rating Conditions				
Condensing Temp.	°C (°F)	54.4(130)		
Evaporating Temp.	°C (°F)	7.2( 45 )		
Suction Gas Temp.	°C (°F)	18.3( 65 )		
Liquid Temp.	°C (°F)	46.1(115)		
Ambient Temp.	°C (°F)	35( 95 )		

## 2.2 Sound Level

Power Source (3PH)	Hz	50	60
	V	380	440
Sound Level	dB(A)	62Max.	65Max.

Notes

1 The operating conditions are the same as 2.1.

2 MIC location is the distance of 1m (3.28feet) from the compressor.

3 Sound Level is an average sound pressure level in four directions.

#### 2.3 Minimum Starting Voltage

Power Source (3PH)	Hz	50	60
Minimum Starting Voltage	V	304	352

Conditions

Compressor Temp.	°C (°F)	10~60(50~140)
Ambient Temp.	°C (°F)	10~40(50~105)
High Pressure	MPa(G)/psig	2(290)
Low Pressure	MPa(G)/psig	0.5(72)

#### 2.4 Others

Content	Content Unit Specification		Specification
Decign Brocouro	L.P. S.	MPa(G)/psig	1.6(232)
Design Pressure	H. P. S.	MPa(G)/psig	3.0(435)
Insulation Resistance		ΜΩ	100 (without refrigerant)
Dielectric Strength		V	2400 (1 second)
Residual Moisture		mg	300
Note:			

1. The insulation resistance be measured with a DC500V megohm tester.

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## Section 3. Standard Accessories

## 3.1 Accessories List

Parts Name	Qty	Parts code	Revision No.	Note
Terminal Box Cover	1	A-0101-DSB	0	Installed on Compressor
Terminal Box Clip	1	A-0201-DSB	0	Installed on Compressor
Eyelet Rub Lead Wire	1	A-0301-DSB	0	Installed on Compressor
Mounting Grommet	4	M-0101-DSB	0	Included with Compressor
Mounting Sleeve	4	M-0201-DSB	0	Included with Compressor
Screw Special	1	B-0101-DSB	0	Installed on Compressor

# 3.2 The Drawing for Reference

Parts Name	Parts Code	Revision No.
Compressor Outline Drawing	D-0101-DSB	0
Mounting Parts Listing	M-5101-DSB	0
Packing Dimensions	D-0202-DSB	0
Wiring Diagram	E-0910-DSB	0

## 3. 3 Inernal Motor Protector (in compressor)

Parts Name	Specification	
	Trip Temprature	155±5℃
Inernal Motor Protector	Reset Temprature	61±9℃
	Trip Current	43A / 2~10s

Model: C-

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C-SB263H8C

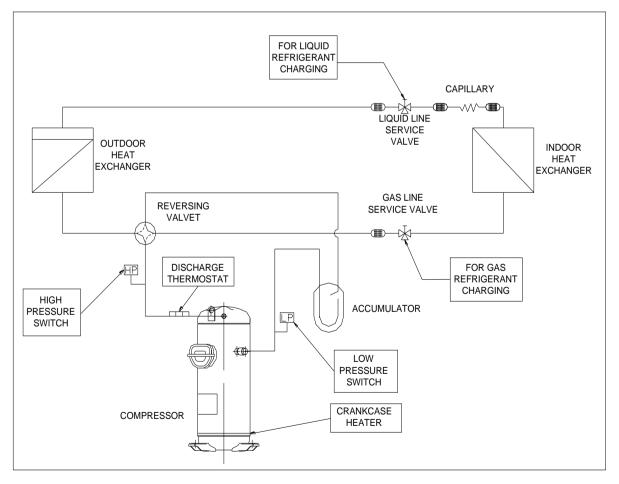
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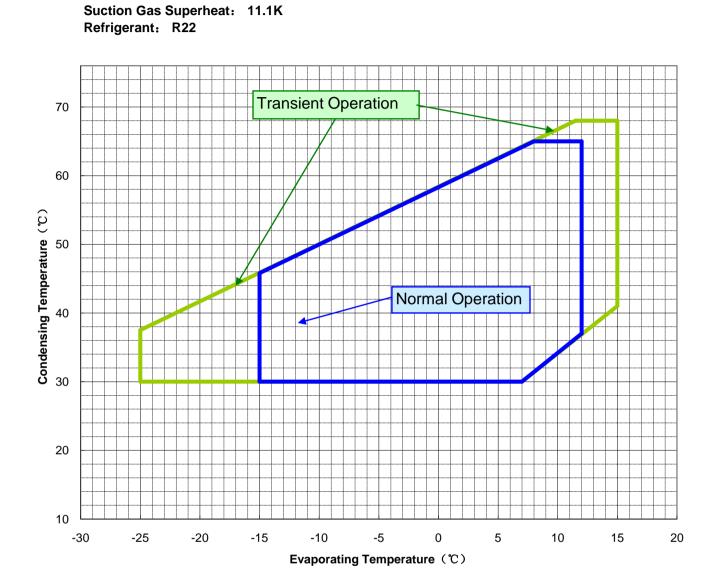
# **Section 4. Compressor Protection**

#### 4.1 Protection Required but not Included with compressor

Protection Device	Items	Specifications
Reversel Defensible Delay	Features	To protect the compressor from reverse rotation
Reversal Defensible Relay	Rated Voltage	AC380V
Crankcase Heater	Rated Power	35 Watts
	Mounting Position	Located within 100mm(4 in )from the compressor shell
Discharge Thermostat	Trip Temperature	130±5°C(266 ±10 °F)
	Reset Temperature	95±11°C (205 ± 20 °F)
High Pressure Switch	Setting	Cut-out seting no higher than 3.0MPa(G)
Low Pressure Switch	Setting	Cut-out seting no lower than 0.03MPa(G)

## 4.2 Position of the Protection and Refrigerant Charging





# Section 5. Operating Envelope

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# Section 6. Application Standard & Limit

The following requirements apply to vertical type hermetic scroll compressors:

**Standard:** Applicable to ordinary conditions in Japan JIS B8616 or standards relative to JIS B8616, such as standard rating conditions, maximum operating conditions, low temperature conditions, etc.

Limit: Applicable to transitional brief period of time, such as start-up and beginning of defrost mode.	
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No.	Item	Standard	Limit	Note	
1	Refrigerant	R22(Meet the standar			
2	Evaporating Temp.	-15~12℃(5~54 °F) 0.20~0.62MPa(G)(29~90psig)	-25~15℃(-13~59 °F) 0.10~0.69MPa(G)(14.5~100psig)	Comp. Suction Pressure	
3	Condensing Temp.	30~65℃(86~149°F) 68℃(155°F) C		Comp.Design Pressure(High) 3.0MPa(G) (435psig)	
4	Compression Ratio	2 ~ 6	10		
5	Winding Temp.	115℃(240 °F) Max.	125℃(257 °F)		
		90℃(194	4 °F) Max.		
6	Shell Bottom Temp.	Evaporating Tem	o.+12℃(21 °F) Min.	Operating	
		Ambient Temp	⊦11℃(20 °F) Min.	Not Operating	
_	Discharge Gas		C-SB:130℃( 266°F) Max.	Temp. within 100mm(4in) of the discharge fitting.	
7	Temp.	115℃(240 °F) Max.	C-SC:135℃( 275°F) Max.	Temp. inside of the well pipe on the top of compressor	
8	Suction Gas Temp.	Superheat: 5K(10 °F)Min.	No excessive noise	It should meet the requirement of item 5, 6, 7 and 14 within 30cm of the suction fitting.	
9	Running Voltage	Within ±10% of	Voltage at compressor terminals.		
10	Starting Voltage	Three Phase Models: 85% of the rated voltage min.		Voltage at compressor	
10		Single Phase Models: 90 <sup>6</sup>	terminals.		
11	On/Off Cycling	On Period: Until the oil level return Off Period: Until balance of high ar	s to the center of the lower bearing nd low pressure is obtained	For at least 7 minutes - on/3 minutes-off is recommendable.	
12	Refrigerant Charge	oil/refrigera	Specific gravity of the Oil:0.92.		
13	Life Time	200,00			
14	Minimum Oil Level	C-SB: Center of the lower bearing			
		C-SC:No less than 70% of the initial oil charge			
15	Abnormal Pressure	Pressure Rise: 3.0MPa(G) (435psig) Max.		By high pressure switch	
15	Rise/Drop	Pressure Drop: 0.03MPa(G) (4.35psig) Min.		By low pressure switch	
16	System Moisture Level	200pp			
17	System Uncondensable Gas Level	1 Vol. Residual Oxyge	24 hrs. after vacuuming: 1.01kPa Max.		
18	Tilt	5° De	g.Max.		

Operation beyond the above limits must be approved by Panasonic Appliances Compressor (Dalian) Co., Ltd.

(G): Gauge Pressure

## Notes

1 Installation should be completed within 15 minutes after removing the rubber plugs.

2 Do not use the compressor to compress air.

3 Do not energize the compressor under vacuumed conditon.

4 Evacuation and Refrigerant charge : Evacuate internal section in the refrigeration system from high and low pressure sides and charge liquid refrigerant from condenser outlet side. Additional charge shall be done with gas condition from low side.

5 Do not tilt over the compressor while carrying it.

6 Do not remove the paint.

7 Crankcase heater is required when the oil sump temperature is too low to meet the requirement of item 6 on page7.

8 Voltage fluctuation between compressor terminals, during operation, shall be within 2% of the rated voltage.

9 Do not operate compressor in reverse rotational direction.

10 Suction strainers are recommended for all applications.

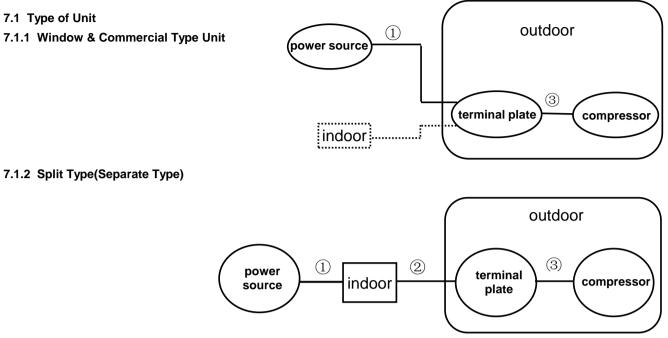
 11 Copper Piping Stress
 Start/Shutdown
 34.32 N/mm² Max.

 Run
 12.26 N/mm² Max.

## Section 7. Selection of Electrical Wire

Voltage drop may occur due to the large current draw during compressor starting.

We recommend selecting the wire size from the table below.



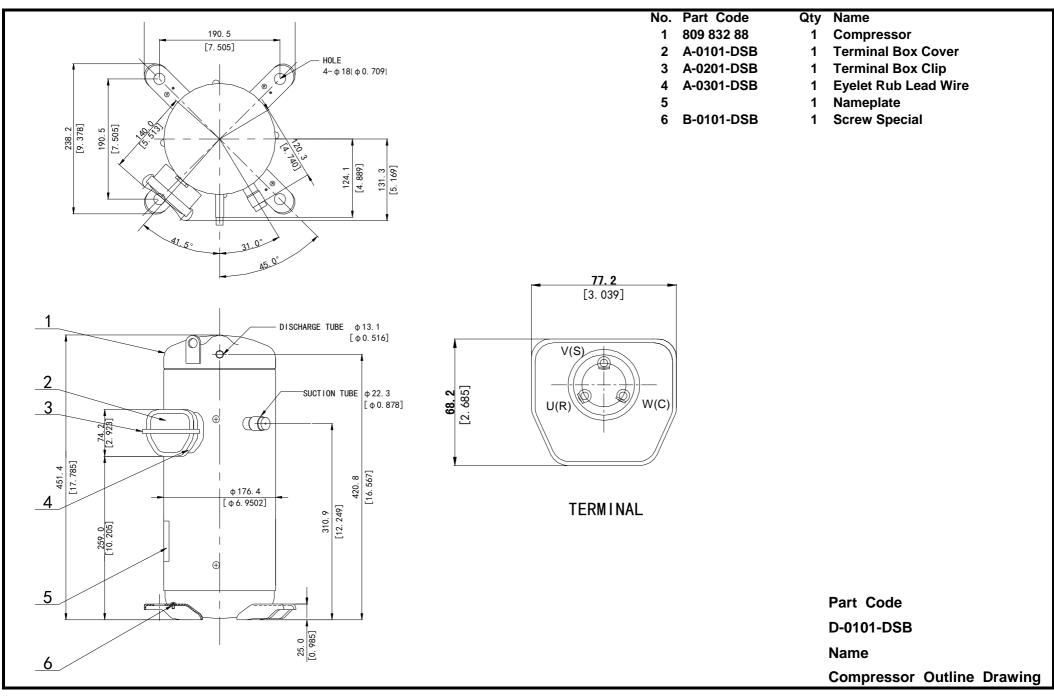
### 7.2 Size Table of Electrical Wire

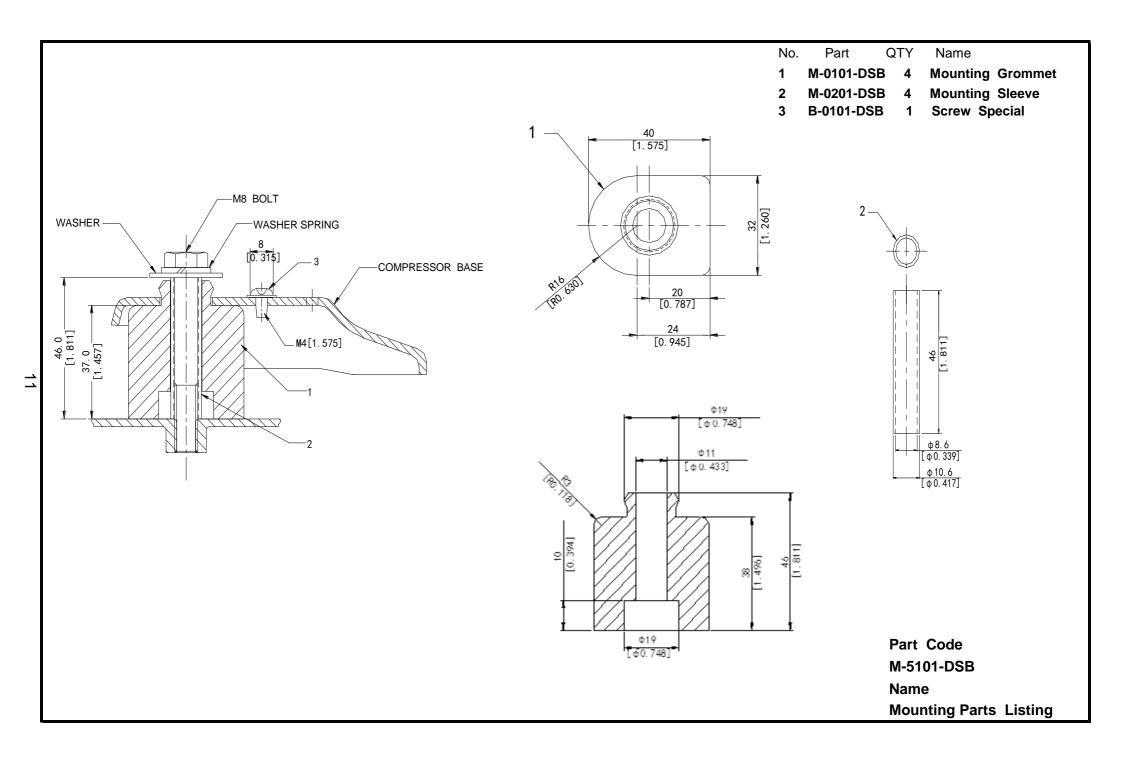
Starting current (A)	Size of electrical wire (mm <sup>2</sup> )						
	Remark ① or Remark ①+② (heat-resistance Temperature: 60°C(140°F) min.)						Remark③ (heat- resistance Temperature: 120°C(248°F) min.)
	5m max.	10m max.	15m max.	20m max.	30m max.	50m max.	1m max.
20max.	2.0	2.0	2.0	3.5	5.5	8.0	2.0
30max.	1	1	3.5	5.5	t	14.0	↑
40max.	1	3.5	5.5	t	8.0	1	↑
50max.	1	1	t	8.0	14.0	22.0	↑
60max.	1	5.5	t	Î	t	1	↑
70max.	3.5	1	8.0	14.0	t	1	3.5
80max.	1	↑	t	t	22.0	30.0	↑
90max.	1	1	14.0	Î	t	1	↑ (
100max.	1	8.0	t	t	t	38.0	↑
110max.	1	↑	t	t	t	1	↑
120max.	5.5	↑	t	22.0	30.0	t	↑
140max.	1	14.0	t	t	<b>↑</b>	50.0	5.5
160max.	Ť	1	22.0	t	<b>↑</b>	<b>↑</b>	<u>↑</u>
180max.	t	1	t	t	38.0	60.0	8.0
200max.	8.0	1	t	30.0	<b>↑</b>	<b>↑</b>	<u></u>
220max.	1	1	t	1	50.0	80.0	<u>↑</u>
240max.	Ť	1	1	1	1	†	14.0

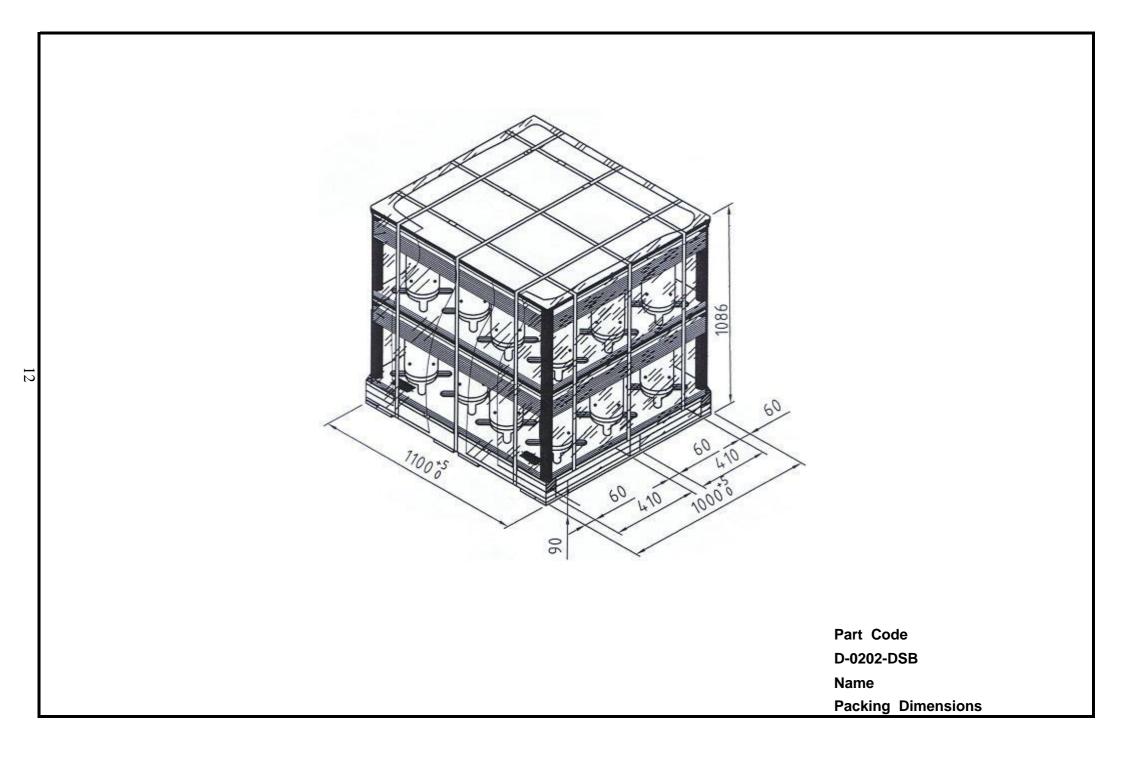
#### 7.3 Caution of Ground

The internal motor protector does not protect the compressor against all possible conditions.

Please be sure that the system utilizes the ground connection when installed in the field.







DISCHARGE THERMOSTAT V SWITCH POWER  $\bigcirc$ SUPPLY 50Hz C á 380~415V R -0 U Ŵ S -0 Т 0 (COMPRESSOR MAGNETIC SWITCH 14 A POWER SUPPLY 12 IC  $\cap$ 50Hz 220V REVERSAL DEFENSIBLE RELAY CRANKCASE HEATER Part Code E-0910-DSB Name Wiring Diagram